



R&D KAWASAKI ULTRA 250/260/300 HIGH PERFORMANCE AIR INTAKE SYSTEMS

The R&D high performance Air Filter Kit will improve acceleration and top speed performance by increasing air flow and reducing air temperatures that enter directly into the Ultra 250/260/300X's air plenum box area. The O.E.M. air plenum box on the Ultra 250/260/300X's is a great design that will flow plenty of air. However, the air that feeds the plenum box is heated by the engine. R&D has created an easy to install "flat filter" that installs directly in place of the large center access inspection cover located directly under the main glove box.

The R&D Flat Air Filter insert will allow unrestricted fresh and cool air to enter the air plenum box area which will add power you can feel and a nice high performance tone. The R&D Performance Filter Kit also features two filters, one for each of the surge and blowoff protections valves. The O.E.M. surge valve recycles compressed hot air back into the air box plenum at idle and under deceleration conditions. The R&D surge and blowoff valve filter kit removes the air recycling hoses which will keep the hot air from entering the air plenum box reducing the engines intake air temperatures. The R&D Ultra 250/260/300X's Air Filter Kit offers great performance tips on how to remove the restrictive air vent hoses which will further reduce the under seat ambient air temperatures. The R&D Filter system does not remove or alter the O.E.M. plenum box in any way, therefore there are no questions to be answered regarding water ingestion!

The R&D Filter Kit is easy to install with no modifications required to the O.E.M. parts. IJSBA legal for all classes.

Description	Part No.
A. & B. R&D Ultra 250/260/300X Cool Air Intake Kit	215-25000
<i>This kit consists of one of each 215-25001 & 215-24999</i>	
A. R&D Ultra 250/260/300X Surge and Blowoff Valve Air Filter Kit Only (2 pieces)	215-25001
B. R&D Ultra 250/260/300X Cool Air Intake Flat Filter Only	215-24999



2012 IJSBA HOT PRODUCTS MARK HAHN MEMORIAL HAVASU 300 ENDURANCE RACE IN LAKE HAVASU CITY, ARIZONA



RIVA ULTRA 250/260/300 PERFORMANCE POWER FILTER KIT

RIVA's Ultra Performance Power Filter Kit: Delivers greatly improved acceleration and increased top speed by replacing the restrictive stock intake system. The Power Filter feeds your supercharger with an increased volume of air via a large 4" diameter intake duct and oversized K&N filter element. Ducting is precision formed from a race proven composite that will not conduct heat to incoming air. Includes water-repellent pre-filter. IJSBA legal for all classes.

Description	Part No.
RIVA Racing Ultra 250X/250LX/260X/260LX Performance Power Filter Kit	RK13090
RIVA Racing Ultra 300X/300LX Performance Power Filter Kit	RK13100
Replacement Power Filter only for RK13090/RK13096/RK13100	RK13090-2
Pre-Filter only for RK13090-2	RK13090PF-BK



RIVA ULTRA 250/260 BYPASS UPGRADE KIT

Easy to install Bypass Upgrade Kit contains all parts necessary to redirect hot air from the engine's bypass valves and crankcase vent; eliminating power-robbing engine emissions from entering your air intake system. Kit includes fitted K&N filters for bypass & blow-off valves and crankcase vent. Designed to work with both RIVA Pro-Series & Performance Power Filter Kits for Ultra 250X/260X (RK13090). Shown above.

Description	Part No.
RIVA Ultra 250X/260X Bypass Upgrade Kit	RK1750-BPUK
<i>*This kit is not compatible with the 300X model.</i>	

KAWASAKI 4-STROKE MODEL

ULTRA 250X	2007-2008
ULTRA 250LX	2007-2008
ULTRA 260X	2009-2010
ULTRA 260LX	2009-2010
ULTRA 300X	2011-2012
ULTRA 300LX	2011-2012
STX 12F	2004-2008
STX 15F	2004-2012



RIVA SPEED CONTROL OVERRIDE MODULE

- Removes restrictive speed limiter system.
- Increases top speed utilizing stock ECU.
- Works on all US model 2011-12 Ultra 300X & Ultra 300LX.
- U.S. models will gain 3-4mph with no additional modifications.
- Allows further top speed gains through aftermarket modifications.
- All original dash functions are retained.
- Easy plug-in installation.

Description	Part No.
RIVA Speed Control Override Module 300X/300LX (2011-12)	RK11100-SCOM



R&D ULTRA 300X SPEED-UP MODULE (SPEED CONTROL OVERRIDE)

- 3-4 MPH top speed improvement
- Retains O.E.M dash functions, Eco mode, and Cruise Control
- Plugs into O.E.M. harness terminals for a factory looking install, completely stealth to the ECU
- Improved RPM performance (up to 300+)
- Full Boost levels achieved (2 pound boost addition)
- Top speed performance significantly improved.
- 10 minute plug and play performance
- Works well with all other performance bolt on parts (R&D Ride Plate & Aquavein Scoop Grates)

Description	Part No.
R&D Ultra 300X Speed-Up Module (2011-12)	801-15300



ULTRA 250/260 HIGH PERFORMANCE ECU REPROGRAMMING SERVICES

R&D is proud to announce our new Ultra 250/260 ECU reprogramming services. The engineering staff at R&D has developed ECU programs to allow new performance levels to be reached for recreational enthusiasts and racers who are interested in more performance through reprogramming the OEM ECU. Entry level programs will allow the enjoyment of advanced ignition timing, and re-calibrated fuel maps. The ignition timing and fuel maps are developed to safely maximize performance with 91 octane fuel. Programs offered are recreational performance tuned with safe AFR values, and can be further custom tuned (Richened) to accommodate additional boost levels. Customers who have purchased an R&D Powershot Fuel Control Unit can use the Powershot to further custom tune the AFR to work with the new ECU Program.

R&D Powershot Fuel Control Units are not required on entry level recreational programs using stock boost. However, custom fuel tuning with the Powershot Fuel Tuner can be an add-on or additional upgrade that is suggested for higher performance applications with increased boost. Fuel tuning or AFR conditions should always be checked and verified as values will always be slightly different from one engine set up to another.

R&D strongly suggests that AFR tuning be periodically verified using Innovate Products LM1 or LC1 Logging Kit also available from R&D. Part. # 900-04378* **Special Order item.*

R&D R3 Reprogrammed ECU with an 8800 rpm rev limiter, increased ignition timing and custom fuel maps to improve bottom and mid range acceleration with a 2.5 mph gain in top speed. Designed for recreational use with 91 octane fuel.

Description	Part No.
Ultra 250X R3 ECU Reprogramming	801-02503
Ultra 260X R3 ECU Reprogramming	801-02603

**R&D does not currently offer ECU reprogramming for the Ultra 300X.*



R&D ULTRA 250/260/300 POWERSHOT ADJUSTABLE FUEL TUNER

The R&D Powershot fuel injection tuner will deliver increased horsepower, acceleration, and stronger mid-range performance by delivering a higher performing Air to Fuel Ratio (A.F.R.) to engine. Many of today's high performance fuel injected four stroke muscle craft have a lean A.F.R. R&D Performance has tested, documented, and analyzed the O.E.M fuel maps on every current fuel injected four stroke watercraft, and pre-programmed and coded the new R&D Powershot fuel injection control module to safely alter the O.E.M. fuel map to a higher performing and safer A.F.R. (richer). More horsepower, greater acceleration and stronger mid-range are the result when the proper A.F.R. is achieved and is tuned for optimum performance.

The R&D Powershot is fully adjustable on the fly (with the engine running, observed and tuned while riding), and will accommodate a wide range of adjustability to properly performance tune the A.F.R. for any combination of aftermarket parts. The R&D Powershot will add horsepower, reliability, and adjustability to any electronic fuel injected two or four stroke personal watercraft engine.

Description	Part No.
R&D Ultra 250/260/300X Powershot Fuel Tuner	801-25000

KAWASAKI
4 STROKE

MATKIE
SYSTEMS

ENGINE/
GASKETS

EXHAUST

DRIVE LINE
HANDLING

ELECTRICAL

WATERLINE
/BLIGE

STEERING
& CONTROLS

BODY

ACCESSORIES

SERVICE TOOLS
/HARDWARE

CHEMICAL

KAWASAKI
4 STROKE

INTAKE
SYSTEMS

ENGINE/
GASKETS

EXHAUST

DRIVE LINE
HANDLING

ELECTRICAL

WATERLINE
/BILGE

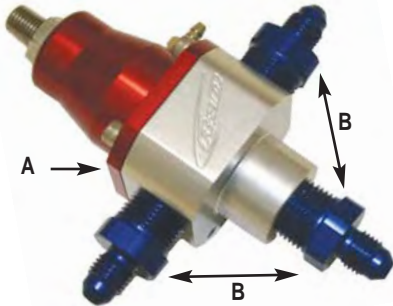
STEERING
& CONTROLS

BODY

ACCESSORIES

SERVICE TOOLS
/HARDWARE

CHEMICAL



R&D UNIVERSAL FUEL PRESSURE REGULATOR

Universal bypass fuel pressure regulator for carbureted or EFI fuel systems applications. Base fuel pressure is adjustable from 20 to 60 PSI with high pressure spring (installed). Ideal for carbureted and EFI bypass applications where more flow and superior pressure control are desired.

The universal type bypass style regulator is capable of

handling any fuel pump up to 250 GPH. Replace "Deadhead" regulator performance and experience full flow volume and steady fuel pressure.

Description	Part No.
A. R&D Fuel Pressure Regulator (Fittings not included)	801-25010
B. #4 AN Straight Fitting (Blue Anodized) (Sold individually)	611-27503



R&D UNIVERSAL #4 AN FUEL RETURN LINE FITTING ADAPTER KIT

The R&D Universal Fuel Return Line Adapter Fitting can be installed into the top of any fuel tap assembly by finding a clear area on top of the fuel tap system large enough to install the fitting. Drill a 15/32" or #56 (.468) drill size hole and install the

fitting using the kit supplied aluminum seal washer on each side of the fitting. The R&D universal fuel return fitting kit is the safest and cleanest way to properly install a fuel return to the top of any make or model fuel tap assembly. Kit comes with one #4 AN bulkhead fitting, one #4 AN bulkhead nut, and two #4 AN 7/16" Aluminum washers.

Description	Part No.
R&D Universal #4 AN Style Fuel Return Line Adapter Kit	611-27501



R&D FUEL PRESSURE GAUGE

R&D offers the Autogage fuel pressure gauge gives the best reference in verifying and monitoring fuel pressure precisely on any supercharged or boosted engine. 0 to 100 psi.

Description	Part No.
R&D Fuel Pressure Gauge	900-02180



R&D ULTRA 250X ENGINE PERFORMER KIT

STOCK ULTRA 250X AVG. SPEED • 65.5-66 MPH @ 7600-7700 RPM
STAGE 1 PERFORMANCE KIT • 72-72.5 MPH @ 8050-8100 RPM

The R&D Performer Engine Kit Option will add a great boost in overall power. Increased low end and mid range response and acceleration, as well as a solid 2 MPH gain in top speed performance. The R&D Performer Engine Kit will deliver more horsepower reliably with the properly matched fuel control component parts only available through R&D. The R&D Performer Engine Kit will perform excellent in all recreational riding conditions using 91 octane pump gasoline. **Sold as complete kit only.**

The R&D Ultra 250X Performer Engine Kit #611-24349 consists of:

Description	Part No.
R&D Tensioner Wheel	611-25000
R&D 1 to 1 Supercharger Wheel	611-25011
R&D Powershot	801-25000
R&D 255 Low Pressure Fuel Pump	811-25255
R&D Fuel Pump Installation Tool	811-25257



R&D UNIVERSAL HIGH PERFORMANCE HIGH VOLUME FUEL PUMP KITS

All R&D fuel pumps have been precision flow rate tested and charted in (LPH) liters per hour. R&D

fuel pumps arrive complete with terminal connectors for both the new high performance pumps quick connect installation, as well as extra terminal connector parts for the O.E.M. pump for use when converting back to stock. The R&D quick connect terminals help make fuel pump testing easy when switching from a low pressure to a high pressure fuel pump.

Description	Part No.
R&D 255 LPH (Liter Per Hour) Low Pressure Fuel Pump Kit (Performer Kit)	811-25255
R&D 255 LPH (Liter Per Hour) High Pressure Fuel Pump Kit (400hp Aftermarket Supercharger)	811-25256
R&D Fuel Pump Swedge Tool*	811-25257

*NOTE: R&D High Performance fuel pumps are .040 larger than O.E.M. Mitsubishi fuel pumps on Yamaha's and Kawasaki's, therefore it may be necessary to use the R&D Fuel Pump swedge tool to enlarge the fuel pump housing for easy installation.



ULTRA 250/260/300 OEM FUEL PUMP PRESSURE REGULATOR BLOCKOFF FITTING

R&D offers a Fuel Pump Pressure Regulator Blockoff Fitting Kit which will allow the O.E.M. stock in tank fuel pressure regulator to be removed completely and replaced with a billet part which is necessary when installing an aftermarket externally adjustable fuel pressure regulator. The R&D fitting is manufactured to "Deadhead" or block the port solid, however, the fitting is pre-machined and tapped and can be relief drilled to be able to install a Mikuni Super BN Series jet directly into the fitting for a small in tank restrictor jet which for fine tuning fuel pressures. *Mikuni Jet not included.

Description	Part No.
R&D 250/260/300 Fuel Pump Pressure Regulator Blockoff Fitting	811-25100



R&D ULTRA 250/260/300 DEEP FUEL PICKUP

The R&D Deep Fuel Pickup is designed to maximize fuel volume. The stock fuel pickup is located horizontally in the gas tank three inches above the bottom of the tank. This leaves approximately 5 gallons of unusable fuel in the bottom of the tank. The R&D Deep Fuel Pickup relocates the stock fuel pickup to the bottom of the tank in a vertical position. The new positioning allows for 24 percent more riding time per tank of gas.

Description	Part No.
R&D Ultra 250/260/300 Deep Fuel Pick Up	801-25100

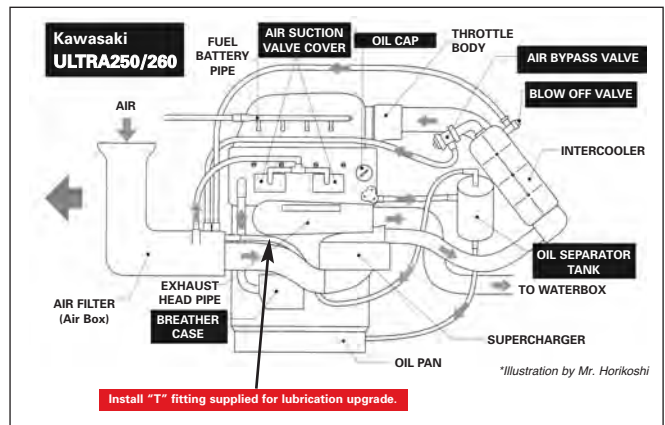


R&D ULTRA 250X HIGH FLOW FUEL INJECTOR KIT

When boosting the horsepower on a Kawasaki four stroke fuel injected engine, whether using high compression pistons, cams, or higher ratio supercharger compressor wheels, it will be necessary to increase the fuel flow delivery. The O.E.M. Kawasaki injectors have been precision flow rate tested to be 90 to 95 percent peaked on stock units at sea level without modifications. R&D offers high performance fuel injectors with a higher atomization spray pattern that are easily capable of delivering fuel flow specifications to accommodate up to 375-400 horsepower!

R&D has flow rate tested the O.E.M. Ultra 250X injectors and verified them to flow 375cc at 40 PSI of fuel pressure, which rates them to flow 38 pounds of fuel per hour. The R&D High Performance Fuel Injectors have been precision flow rate tested to 625cc at 70 PSI of fuel pressure, which rates them to flow 62 pounds of fuel per hour. R&D High Performance Injectors have been flow rate tested to perform excellent, delivering precise fuel flow at fuel pressure ratings ranging from 40 to 80 PSI. R&D offers only the highest quality fuel injectors, fuel pressure regulators, and fuel management accessories for all your fuel management needs.

Description	Part No.
R&D Ultra 250X High Flow Fuel Injector Kit	811-25000



ULTRA 250/260 LUBRICATION UPGRADE KIT

Upgrade your Ultra 250/260 to have a lubrication inlet nozzle kit like the Ultra 300 has directly from the Kawasaki factory. This kit will allow you to spray a aerosol lubricant of your choice into the supercharger, intercooler and throttle body to prevent rust from the excess moisture in the system. Complete instructions, pictures and a diagram supplied for a simple installation.

Description	Part No.
Ultra 250/260 Spray Nozzle Inlet for Lubrication	IWCS-USU



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JSP KOUHOKU UEDA/HASHIMOTO
OVERALL 24TH, PRO-AM 4 STROKE 9TH



R&D ULTRA 250X/260X SUPERCHARGER PULLEYS



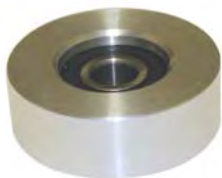
The new R&D Racing Supercharger Pulley Wheel will deliver a noticeable and impressive boost in torque and overall horsepower. Designed and manufactured from high quality billet aluminum and precision hard anodized for superior belt wear resistance. The R&D

Pulley is 3/4 lb lighter than the O.E.M. steel pulley, and delivers 2.5 to 3.5 lbs of additional boost pressure along with 30 horsepower. The holeshot acceleration is a solid 1.5-2 boat lengths over stock with a top speed gain of 1 to 2 mph over stock. The R&D Pulley comes completely assembled with a new high performance bearing, all necessary hardware and installation instructions.

R&D strongly recommends the use of the R&D Powershot Fuel Tuner, R&D High Output Fuel Injectors and High Volume Fuel Pump Kit to increase fuel flow delivery when using the R&D Supercharger Wheel. Not using these recommended parts can result in engine damage due to a lean air fuel ratio.

Description	Part No.
R&D Supercharger Pulley Wheel 1 to 1 (entry level)	611-25011
R&D Supercharger Pulley Wheel 1.05 to 1	611-25105
R&D Supercharger Pulley Wheel 1.1 to 1	611-25110
OEM Replacement Supercharger Pulley	611-25010

R&D ULTRA 250X/260X SUPERCHARGER BELT TENSIONER WHEEL



R&D has significantly improved the Ultra 250X's serpentine belt tensioning wheel system by redesigning and precision machining a new

tensioner wheel with a larger O.D. The new R&D Tensioner Wheel offers a wider adjustment range and helps to reduce belt slippage via more surface area for belt contact. Wheel comes complete with precision bearing installed.

Description	Part No.
R&D Ultra 250X/260X Supercharger Belt Tensioner Wheel	611-25000

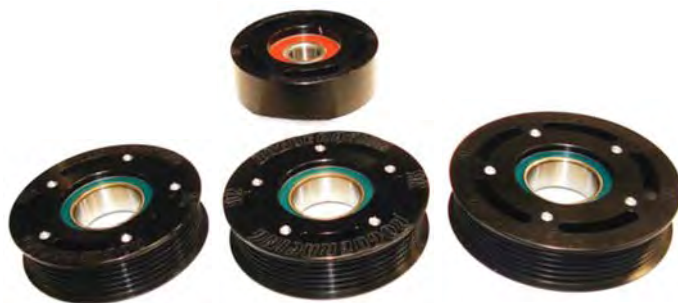


ULTRA 250X/260X BEARING REBUILD KIT

R&D recommends the inspection of the R&D Supercharger and Tensioner wheel bearings after 15 hours and replacing them after 20 hours.

* For the use of R&D supercharger pulleys and tensioner wheel only.

Description	Part No.
R&D Ultra 250X/260X Bearing Rebuild Kit	611-25009



ROGUE RACING ULTRA 250X/260X SUPERCHARGER PULLEYS

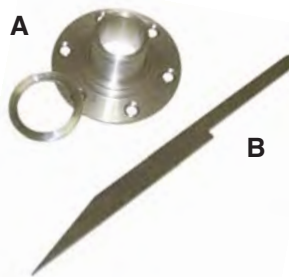
Rogue Racing Pulleys are designed with bearing and belt life as one of the main upgrades from the OEM pulley. Rogue Racing engineered these pulleys to decrease and dissipate heat to reduce the wear on the pulley and belt from the heat generated while riding. The pulleys also have belt guides manufactured into them to prevent the belt from possibly jump off of the pulley. The pulleys are anodized to prevent corrosion.

Description	Part No.
Offshore/Endurance (.95 to 1 • Stock Boost)	PR-LARGE
Closed Course (1.00 to 1 • +2.5lbs Boost)	PR-MEDIUM
Closed Course/Slalom (1.05 to 1 • +3.5lbs Boost)	PR-SMALL
Rogue Racing Tensioner Wheel	PR-IDLER

**The OEM stock size pulley is ok to use on a stock engine setup. For the smaller pulleys that increase boost a high volume fuel pump should be used with a regulator to govern the proper fuel pressure. To adjust the fuel pressure to the proper pressure an AFR kit is required to monitor the exhaust gases to read the air/fuel mixture.*



R&D ULTRA 250X/260X SUPERCHARGER WHEEL BILLET HUB KIT



The R&D Supercharger Hub Kit will replace the O.E.M.'s vulnerable part with a redesigned and beefed up precision CNC Machined 6061 billet aluminum part that is much stronger than stock. The new R&D design also offers pulley wheel alignment adjustments with a CNC machined Shim Kit that allows for precision serpentine belt cog alignment. The R&D kit comes complete with a special tool that will indicate the perfect alignment of the crank drive and compressor pulleys. At 8,000 RPM, horsepower and belt life can be greatly sacrificed through misaligned pulleys! The R&D kit offers superior strength, precision pulley alignment, and extended serpentine belt life.

Description	Part No.
A & B. R&D Ultra 250X/260X Supercharger Wheel Hub Kit	611-25001
B. R&D Pulley Alignment Tool Only	611-26000



31-700590

ULTRA 250/260/300X 150/12F/15F BILLET DRIVE COUPLERS

Billet aluminum drive coupler set for the Kawasaki 250X & 260X. The crank side coupler with the pulley is 1.24lbs lighter than the stock steel coupler. The pulley diameter is the same as stock. Uses the stock

rubber dampener. Clear anodized for protection against saltwater corrosion.

Description	Part No.
Ultra 250X/260X/300X Billet Drive Coupler Set	31-700590
Ultra 150/12F/15F Billet Drive Coupler Set	31-700490



R&D ULTRA 250X/260X SUPERCHARGER WHEEL PULLER TOOL

The R&D wheel puller tool makes it fast and easy to remove a supercharger wheel without the removal of the intercooler system or the water muffler assembly. The R&D

Supercharger drive wheel puller will save at least an hour on a pulley removal and replacement. A must have tool.

Description	Part No.
R&D Ultra 250X/260X SC Wheel Puller Tool	611-26004



R&D ULTRA 250X/260X DRIVER WHEEL HOLDER TOOL

The R&D Holding Tool makes it fast and easy to

remove and re-install a supercharger wheel without damaging or breaking the wheel hub. Use the holding tool to properly torque the drive bolts and main spline drive bolt. A must have tool.

Description	Part No.
Ultra 250X/260X Driver Wheel Holder Tool	611-26003



R&D ULTRA 250X/260X/300X SUPERCHARGER GEAR OIL

R&D's new Supercharger Gear Oil is specifically formulated to perform in ultra high temperatures and provide maximum gear lubrication with minimum drag. Sold by the quart.

Description	Part No.
R&D Ultra 250X/260X/300X Supercharger Gear Oil	611-27000



R&D ULTRA WASTE GATE BLOCK-OFF KIT

The new R&D Waste Gate Block-Off kit is designed to block-off the inconsistent OEM waste gate. The CNC machined part allows the supercharger to deliver its boost without premature pressure loss from a leaking waste gate. Kit comes complete with gaskets and hardware.

Description	Part No.
R&D Ultra 250/260/300X Waste Gate Block-Off Kit	611-26001



R&D ULTRA 250/260/300 BOOSTGAUGE ADAPTER

The R&D Boost Adapter installs between the supercharger and the waste gate and allows the ability to mount a boost gauge to it via 1/8" fitting. This will enable an accurate measurement of boost the supercharger is delivering. Kit comes with gaskets and hardware.

Description	Part No.
R&D Ultra 250/260/300X Boost Gauge Adapter	611-26002



R&D ULTRA 250X TEMPERATURE SENSOR INTERFACER

R&D Performance offers a unique supercharger air temp sensor interfacer which may be necessary on some Ultra 250X units. There have been some Ultra 250X models that will default into "limp home mode" if the charger temperature sensor is peaked prematurely. Any Ultra 250 which as this default occur on long rides on hot (115 degree) days should install the R&D Supercharger Temp Interfacer Kit. The Interfacer is an inexpensive fix for this randomly occurring problem on random boats.

Description	Part No.
R&D Ultra 250X Temperature Sensor Interfacer	801-25008



R&D AUTOMETER 0-35 PSI UNIVERSAL BOOST GAUGE

R&D offers the Autometer Ultra-Lite Series 2" mechanical boost gauge to give the best reference in verifying and monitoring boost levels precisely. Installing a precision boost gauge is the only way to know exactly what boost level the compressor is producing.

Check and verify constant boost conditions, verify clutch conditions and true boost level gains when installing aftermarket compressors, compressor wheels, and overdrive compressor drive wheels. The Autometer Gauge kit comes complete with all the necessary hardware, and 10 feet of nylon tubing to install on any watercraft.

Description	Part No.
R&D Autometer Universal Boost Gauge	900-04304
R&D Ultra 250 Boost Gauge Adapter	611-2602

**NOTE: It will be necessary to order an R&D Boost Gauge Adapter Kit for the specific make and model of engine.*

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RIVA FREE FLOW EXHAUST KIT ULTRA 250 (07) & STX-15F (04-09)

Enables you to bypass or remove secondary muffler (weight savings of +10lbs) improving engine performance by reducing back pressure and harmful detonation. Formed aluminum exhaust tube is lightweight and powder coated to resist corrosion. Included billet exhaust tip (also sold separately) with laser-etched graphics is anodized to prevent corrosion. High temperature silicone couplers included with detailed installation instructions.

Description	Part No.
RIVA Racing Free Flow Exhaust Kit Ultra 250X (07), 250LX (07)	RK16090
RIVA Racing Free Flow Exhaust Kit STX-15F (04-09)	RK16085



RIVA ULTRA 250 (08)/260/300 FREE FLOW EXHAUST KIT

High quality mandrel bent aluminum exhaust tube will survive meltdowns & backfires. Includes billet exhaust outlet with laser etched graphics that is anodized to prevent corrosion. High temperature silicone couplers included along with detailed installation instructions.

2011-12 Ultra 300: Replaces soft rubber exhaust hose with sturdy aluminum tubing. For maximum performance, use with RIVA Pro-Series Water Box (part# RK16091-1).

2008-10 Models: Replaces restrictive 1 3/4" rubber exhaust hose with large 2 1/4" aluminum tubing & outlet. For maximum performance, use with RIVA Pro-Series Water Box (part# RK16091-1). Can also be utilized with OEM water box using silicone reduction coupler (part# RK16090-08-ERC).

Description	Part No.
RIVA Racing Free Flow Exhaust Kit Ultra 250 (08), 260 (09-10), 300 (11-12)	RK16090-08



RIVA RACING PRO-SERIES ULTRA 250/260/300 WATER BOX

Developed on RIVA's Dyno and tested extensively on the water, this water box features radiused exhaust tubes and end caps for optimum exhaust flow. Unique exhaust baffle will increase the low-end power and mid-range pull of your Kawasaki Watercraft. Delivers up to 15hp on modified engines along with significant torque gains. High-strength aluminum construction will survive backfires and meltdowns. Powder coated to prevent corrosion. A must for modified motors. Includes detailed installation instructions.

Key Features:

- Delivers up to 15hp on modified craft.
- Machined hose flanges for reliable coupler retention.
- Radiused exhaust tubes & end caps.
- Powder coated to prevent corrosion.

2011-12 Ultra 300: Direct replacement for original water box. Use with stock exhaust outlet hose or RIVA Free Flow Exhaust Kit (part# RK16090-08).

2008-10 Models: Direct replacement for original water box. Features larger outlet (2-1/4") compared to stock water box (1-3/4"). Must be used with RIVA Free Flow Exhaust Kit RK16090-08.

2007 Models: Direct replacement for original water box. Use with RIVA Free Flow Exhaust Kit (Part # RK16090).

Description	Part No.
RIVA Ultra 250/260/300 Pro-Series Water Box	RK16091-1

RIVA EXHAUST REDUCTION COUPLER



Fits: **2009-2010 Ultra 260 & 2008 Ultra 250.**

High-temp silicone reduction coupler allows RIVA Free Flow Exhaust Kit (Part # RK16090-08) to be used with the stock water box.

Description	Part No.
RIVA Exhaust Reduction Coupler	RK16090-08-ERC



RIVA RACING BILLET EXHAUST TIP FOR ULTRA 250X/LX, 260X, STX-15F/12F

Quickly and easily add style to your craft with this direct replacement for

the stock, plastic exhaust tip. Made from billet aluminum with laser etched graphics. Anodized to prevent corrosion.

Description	Part No.
RIVA Racing Billet Aluminum Exhaust Tip Ultra 250X/LX (07), STX-15F (04-09)/STX-12F (03-08)	RK16086
RIVA Racing Billet Aluminum Exhaust Outlet Ultra 250X/LX (08), 260X (09-10), 300X (11-12)	RK16090-EO



RIVA ULTRA 300 EXHAUST RACE PLATE

RIVA's Exhaust Race Plate allows easy removal of restrictive honeycomb element on Ultra 300 for competition use. OEM exhaust element is located inside exhaust manifold obstructing exhaust flow and producing excessive heat.

Installation of Race Plate increases horsepower and reduces under-hood operating temperatures. Plate is precision machined out of high quality stainless steel. FOR COMPETITION USE ONLY.

Description

RIVA Ultra 300 Exhaust Race Plate

Part No.

RK18100-ERP



ULTRA 250/260/300 INTERCOOLER TEMPERATURE CONTROL UPGRADE KIT

The R&D Ultra 250 Intercooler Temperature Control system was developed to offer an inexpensive complete bolt on kit that will allow the full performance and cooling potential the O.E.M. intercooler has to offer for recreational applications. Intercooler core water temperatures have a range of affect on the supercharged air temperatures that enter into the engine. The Kawasaki Ultra 250 Intercooler operates on a dual line entrance mixture of lake temperature water and hot (140 degree) engine water that enters from the exhaust manifold to the top of the intercooler. R&D has found that bypassing the hot engine cooling water directly outward, and adding an additional intercooler cooling line, there can be a substantial and noticeable increase in low end and midrange power along with reduced detonation. The R&D Intercooler Temperature Control Kit also includes an industry first intercooler pressure relief blowoff valve to keep internal water pressures down to safe O.E.M. pressure ranges. R&D offers a range of machined flow control fittings to allow water volume control tuning for intercooler temperature adjustments for warm lake water and extreme hot air conditions. R&D offers an additional pressure relief blowoff valve kit for high water volume flow rates on higher boost Performer and Stage 1 engine kits. The R&D Kit will allow temperature tuning that will deliver surprising results.

- More horsepower with cooler intake air temperatures
- Increased acceleration and mid range performance
- Reduces detonation in hot weather conditions
- Temperature control tuneability
- An inexpensive recreational performance addition
- Pressure relief valve preserves O.E.M. intercooler
- Easy installation instructions

Description

R&D 250/260/300 Intercooler Temperature Control Upgrade Kit

Part No.

660-82500



R&D ULTRA 300 PERFORMANCE EXHAUST PLATE

The R&D Performance Exhaust Plate replaces the restrictive OEM exhaust honeycomb filter that Kawasaki recommends inspecting or replacing every 25 hours. The R&D Exhaust Plate eliminates excessive exhaust heat and flow restriction produced by the OEM exhaust filter. Improved exhaust

flow decreases back pressure, and heat and increase performance. The Exhaust Plate also features small water ports that decrease water flow to the water box, which eliminates hard starting conditions from wet spark plugs. The R&D Exhaust upgrade never needs to be inspected or replaced. Kit comes complete with gaskets to install.

Description

R&D Ultra 300 Performance Exhaust Plate

Part No.

331-35300



R&D HIGH TEMPERATURE SILICONE COUPLINGS

Description

Description	Part No.
3" - 3" High Temp Silicone Couplings	061-30030
3" - 2" Reducer High Temp Silicone Couplings	061-32500
2.75" - 2.5" Reducer High Temp Silicone Couplings	061-32501
3" - 2.75" Reducer High Temp Silicone Couplings	061-32750



R&D ULTRA 250X (07) EXHAUST EMISSION BLOCK OFF KIT

- Inexpensively replace prematurely worn or leaking valves
- Lowers exhaust temperatures
- Lowers exhaust back pressures
- More responsive low end performance
- More consistent top speed averages
- More precise AFR tuning

Description

R&D Ultra 250 (07), 250LX (07), STX-15F, STX-12F Exhaust Emission Block Off Kit

Part No.

331-25000

KAWASAKI
4 STROKE

MAKES
SYSTEMS

ENGINE/
GASKETS

EXHAUST

DRIVE LINE
HANDLING

ELECTRICAL

WATERLINE
/BLGGE

STEERING
& CONTROLS

BODY

ACCESSORIES

SERVICE TOOLS
/HARDWARE

CHEMICAL

KAWASAKI
4 STROKE

INTAKE
SYSTEMS



RIVA ULTRA VALVE TRAIN UPGRADE KIT

RIVA's Valve Train Upgrade Kits increase the reliability of your modified engine by reducing the possibility of valve float at high rpm. Includes lightweight, precision-machined titanium valve retainers, racing valve springs, and base washers.

Description	Part No.
RIVA Ultra Valve Train Upgrade Kit Ultra 250/260, STX-15F	RK19085-VTU

ENGINE/
GASKETS

RIVA KAWASAKI HIGH PERFORMANCE VALVE SET



RIVA High Performance Valve Kits are engineered to improve reliability and performance in high-boost super-charged & turbocharged engines. Intake valves are built from high grade EV-8 (24-4N) stainless that is extremely resistant to corrosion. Exhaust valves are built from inconel alloy (IN-751). Direct drop-in replacement valves require no machining of cylinder head.

- Stronger & lighter than stock valves.
- Redesigned valve heads for improved air flow & strength.
- High grade stainless intake valves resist corrosion.
- Inconel exhaust valves resist heat from high boost applications.
- Valve stems feature hard-chrome plating for superior wear & lubricity.
- Includes high strength valve locks. • Sold in sets of 16 (8 Intake/8 Exhaust)

Description	Part No.
RIVA Ultra 250/260, STX-15F* High Performance Valve Set <i>*300X exhaust valves are 1mm larger than 250/260</i>	RK19085-HPV-0

EXHAUST

DRIVE LINE
HANDLING

ELECTRICAL

WATERLINE
/BILGE

STEERING
& CONTROLS

BODY

SERVICE TOOLS
ACCESSORIES

SERVICE TOOLS
/HARDWARE

CHEMICAL



RIVA VALVE COMPRESSION TOOL

RIVA's overhead Valve Compression Tool allows easy removal of valve springs and keepers without removing the cylinder head. Includes compression adapter to pressurize cylinder keeping valves in place during removal of stock springs and keepers. Fits both Kawasaki 1.5L & Yamaha 1.8L 4-stroke engines.

Description	Part No.
RIVA Valve Compression Tool Fits Kawasaki 1.5L 4-stroke & Yamaha 1.8L	RY19040-VCT



COMETIC KAWASAKI ULTRA 250/260/300 OEM REPLACEMENT HEAD GASKET

Description	Part No.
Cometic Kawasaki Ultra 250/260/300 (84mm)* <i>*Available up to 90mm</i>	C6222



CP PISTON KITS FOR KAWASAKI ULTRA 250/260X

PISTON KIT	DESCRIPTION	RING #
M4049	83mm Standard Bore (1498cc) 2009 - 12 Kawasaki Ultra 260X 9.5:1 Turbo	CPN-3268
M1078	83mm Standard Bore (1498cc) 2009 - 12 Kawasaki Ultra 260X 10.5:1 Turbo	CPN-3386
Stock Bore: 3.267 (83mm)		

*Sold as Kit (4 pistons per kit)

**Piston sold complete with: rings, piston pin and locks



JE PISTON KITS FOR KAWASAKI ULTRA 250/260X

PISTON KIT #	DISP.	BORE SIZE	OVER SIZE	COMP. RATIO	RING #	SLEEVE SURFACE
274213	1498cc	83mm	STD	9.5:1	JG1001-3268	Deglaze Only
290051	1498cc	83mm	STD	10.5:1	JG1001-3268	Deglaze Only

*Sold as Kit (4 pistons per kit)

**Piston sold complete with: rings, piston pin and locks



WISECO PISTON KITS FOR KAWASAKI ULTRA 260LX/260X

Kawasaki Model	Years	Bore x Stroke (mm)	Piston Kit Number	Replacement Ring Set	Pins & Clips
ULTRA 260LX ULTRA 260X	2009-10	83.00	40048M08300	8300XX	Wrist Pin S624 Circlips CW28

8.4:1 Compression • ArmorGlide™ Skirt Coated

Piston sold complete with: rings, piston pin and circlips.

*Sold individually



CARRILLO CONNECTING RODS

Description	Part No.
Carrillo Connecting Rod Set ULTRA 250/260/300 & STX-15F (sold 4 rods per set)	KA-STX15>-8M4449S-04

ULTRA 250/260/300 • ENGINE

Model	NGK Spark Plug	NGK Platinum Plug	Denso Iridium Plug
250X	-----	PMR9B (4/box)	IU27 (4/box)
Ultra LX	CR9EK (10/box)	-----	IU27A (4/box)
260X	-----	PMR9B (4/box)	IU27 (4/box)
300X	-----	PMR9B (4/box)	IU27 (4/box)
300LX	-----	PMR9B (4/box)	IU27 (4/box)
STX12F	CR9EK (10/box)	-----	IU27A (4/box)
STX15F	CR9EK (10/box)	-----	IU27A (4/box)

KAWASAKI
4 STROKE

MATK
SYSTEMS

ENGINE/
GASKETS

EXHAUST

DRIVE LINE
HANDLING

ELECTRICAL

WATERLINE
/BLGE

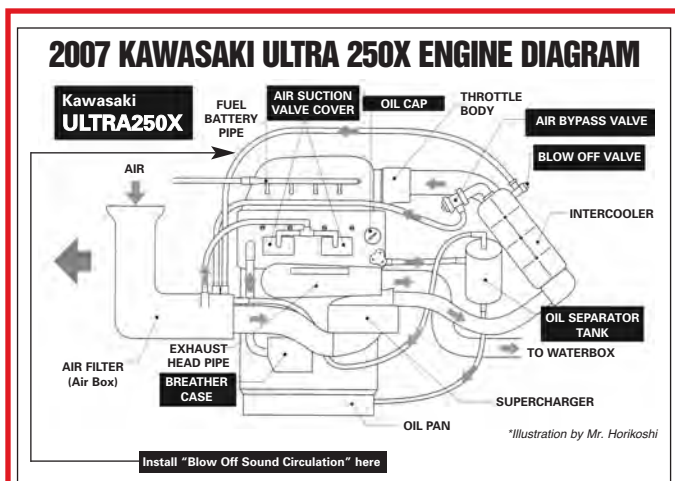
STEERING
& CONTROLS

BODY

ACCESSORIES
/SERVICE

TOOL S
/HARDWARE

CHEMICAL



Description	Part No.
NGK Spark Plug 10/box	CR9EK
NGK Laser Platinum Premium Plug 4/box	PMR9B
Nippon Denso Iridium Plug 4/box	IU27
Nippon Denso Iridium Plug 4/box	IU27A

***Sold per box only**



DCR ULTRA 250/260 OIL CAP

The DCR Oil Cap features a clear window to allow you to see the internal parts of your engine. The oil cap comes in three color options and is anodized to prevent corrosion and wear.

Description	Part No.
DCR Red with Silver Ring Billet Oil Cap	DCR-OIL-01
DCR Green with Silver Ring Billet Oil Cap	DCR-OIL-02
DCR Black with Silver Ring Billet Oil Cap	DCR-OIL-03



K&N PERFORMANCE GOLD OIL FILTER

- 1-inch nut easy-on/easy wrench-off
- Drilled safety wire holes for racing
- Heavy-duty construction
- Premium filter media provides outstanding filtration at high-flow rates.

Description	OEM#	Part No.
All Kawasaki Four Stroke PWC	16099-004	KN204



ULTRA 250/260/300 BLOW OFF SOUND CIRCULATOR

The blow off circulator is installed into the air hose located back of the seat. This small piece fits in the blow off return line hose. When you let off the throttle and the blow off valve opens the part will create a racing performance sound from the part.

Description	Part No.
Blow Off Sound Circulator Ultra 250/260/300 (All)	DC-BSS



RIVA PRO-SERIES 4-STROKE CYLINDER HEAD STUD KITS

RIVA's ultra high strength cylinder head stud kit is essential equipment when upgrading internal components on your high boost Yamaha engine. Precision machined from premium grade 8740 alloy and heat treated to exacting tolerances, these studs dramatically increase reliability & ease of maintenance. Key Benefits Include:

- Superior material & heat treat process provide 10X better than OEM bolts.
- Studs provide improved alignment of cylinder head and gasket.
- More accurate & consistent torque loading.
- Helps prevent blown head gaskets and assures optimum engine sealing.

Description	Part No.
RIVA Pro-Series Cylinder Head Stud Kits	RK10085-HSK
Ultra 250/260/300, STX-15F	

KAWASAKI
4 STROKE
INTAKE
SYSTEMS
ENGINE/
GASKETS
EXHAUST
DRIVE LINE
HANDLING
ELECTRICAL
WATERLINE
/BILGE
STEERING
& CONTROLS
BODY
ACCESSORIES
SERVICE TOOLS
/HARDWARE
CHEMICAL



RIVA ULTRA PRO-SERIES STEERING SYSTEM

Introducing the ultimate race proven steering system for your Kawasaki Ultra. Fully adjustable design features a dual tube steering head for maximum strength & rigidity. Directly replaces bulky OEM mechanism with a stronger & lighter unit that provides variable height options. Delivers a precision feel and the confidence to push your craft to the limit with improved dependability and comfort. Bulletproof bar clamp will accept any 7/8" handlebar or 1-1/8" fat bars. Includes all necessary installation hardware and instructions.

Key Features:

- Superior strength & rigidity over OEM system.
- Cutting edge race styling.
- Variable height and handlebar tilt adjustment.
- Accepts both 7/8" bars & 1-1/8" bulge bars.
- Retains Off Throttle Steering system.
- Race tested & proven on 2010 IJSBA/APBA tours.
- All aluminum parts anodized to prevent corrosion.
- Standard 8-3/4" tubes provide adjustment.
- Optional 11-1/2" tube kit provides additional height choice.
- Fits Kawasaki Ultra 250/260/300 models.

NOTE: Requires use of **Aftermarket Handlebars**.

Description	Part No.
RIVA Ultra 250/260/300 Steering System	RK20090-U-8.75
11.75" Tube Kit for RK20090	RK20090-RK-11.75



2012 IJSBA HOT PRODUCTS MARK HAHN MEMORIAL HAVASU 300 ENDURANCE RACE IN LAKE HAVASU CITY, ARIZONA AWARDS CEREMONY



RIVA ULTRA PRO-SERIES STEERING LOWER

RIVA's Steering System Lower replaces the inferior stock steering plate mount that wear outs and fails over time. Constructed with billet aluminum and high quality stainless steel materials along with high quality sealed cartridge bearings ensuring smooth precise steering. Billet steering arm provides an infinite amount of steering ratio adjustment and incorporates a dampening effect enabling you to ride in any conditions with complete confidence and control. Supplied billet lower clamp provides additional tilt adjustment for increased comfort.

Key Features:

- Superior strength & rigidity over OEM system.
- Cutting edge materials and design.
- Variable tilt adjustment.
- Retains Off Throttle Steering system.
- Race tested & proven on 2011 IJSBA/APBA tours.
- All aluminum parts anodized to prevent corrosion.
- Requires **RIVA Ultra Pro-Series Steering System (part# RK20090-U-8.75)**
- Fits Kawasaki Ultra 250/260/300 models.

Description	Part No.
RIVA Ultra Lower System Steering Assembly	RK20090-L



RIVA ULTRA 250/260 STEERING COLUMN COVER

This lightweight cover fills the large void left when the stock steering system is removed. Designed for use with UMI Steering System and highly recommend when using RIVA Pro-Series Power Filter Kit (part# RK13096).

Description	Part No.
RIVA Ultra 250/260 Steering Column Cover	RK5-SCC-090

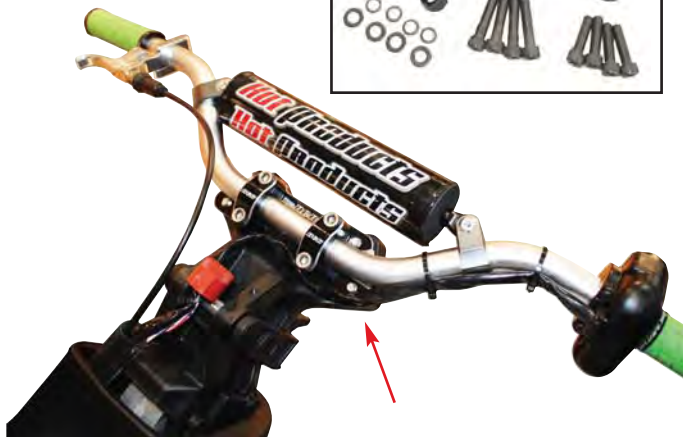


SKAT-TRAK "HEAVY-ARMOR" ULTRA 250/260 STEERING CABLE

The Skat-Trak "Heavy-Armor" steering cable directly replaces the stock steering cable that is prone to failure on modified Kawasaki Ultra 250/260. At twice the thickness, this heavy-duty steering cable is more durable and reliable when compared to the stock steering cable. Comes complete with stainless steel ball joint cable ends for easy installation and adjustment.

Description	Part No.
Skat-Trak Heavy Armor Ultra 250/260 Steering Cable*	PRSTKAWU250A

* This cable does not fit the Ultra 300.



ULTRA 250/260/300 AFTERMARKET BILLET HANDLEBAR ADAPTER

This billet aluminum handlebar adapter was developed to allow a rider the ability to install aftermarket handlebars on the Kawasaki Ultra 250, 260 and 300. This simple conversion will greatly improve steering and control.

Description	Part No.
Ultra 250/260/300 Billet Handlebar Adapter	DC-HA-KU



Rear View of Backing Plate

RIVA RACING ULTRA 250/260/300 PRO-SERIES SPONSON KIT

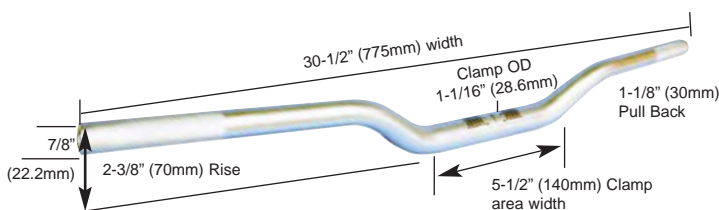
Delivers a significant improvement over the stock sponsons with superior blade design and backing plate. Includes a bulletproof mounting system that features three anchor points with billet inserts in sponson fins. Backing plate is precision machined from high strength billet aluminum that is anodized to prevent corrosion. Sponson depth is adjustable to control the amount of influence they have on the craft. Easy installation requires no drilling.

Description	Part No.
RIVA Ultra 250/260/300 Pro-Series Sponson Kit	RK26090



UMI RACING HANDLE BARS

Description	Part No.
UMI Racing Handlebar Silver	X2-01200POL



HOT PRODUCTS RUNABOUT FAT BARS

Description	Part No.
Hot Products Fat Runabout Bars	HJFT-01



R&D ULTRA 250/260/300 SPONSON KIT

The R&D Ultra 250/260/300 Sponson Kit will deliver higher top speed performance and a much smoother and more predictable ride

over O.E.M. sponsons. Low speed and high-speed turns are a breeze with new found control. The secret to R&D's new generation concept is in the backing plate design with an aftermarket first, low pressure, low friction concept that breaks up and relieves speed robbing drag within the sponson's backing plate channel. The new R&D design staggers the sponson blades fins water trapping area to pick up less water in the front and more in the back. The stagger/step-up concept greatly reduces chine walk in high speed corners, while allowing more rear end grip. There is also a higher end recreational/race setting with enough grip for the best of pro's! More top speed due to less drag, less chine walking, racer preferred rear end grip, and unmatched straight line stability.

Description	Part No.
R&D Ultra 250/260/300 Sponson Kit	121-25001

KAWASAKI	4 STROKE
MAKITA	SYSTEMS
ENGINE/	GASKETS
EXHAUST	
DRIVE LINE	HANDLING
ELECTRICAL	
WATERLINE	/BLIGE
STEERING	& CONTROLS
BODY	
ACCESSORIES	SERVICE TOOLS
	/HARDWARE
CHEMICAL	

KAWASAKI
4 STROKE

INTAKE
SYSTEMS

ENGINE/
GASKETS

EXHAUST

DRIVE LINE
HANDLING

ELECTRICAL

WATERLINE
/BILGE

STEERING
& CONTROLS

BODY

ACCESSORIES

SERVICE TOOLS
/HARDWARE

CHEMICAL



Speed-O Shim

R&D ULTRA 250/260/300 AQUAVEIN SCOOP GRATE

The new R&D Kawasaki Ultra Aquavein Intake Grate Kit has been designed and developed with all new performance concepts in mind to deliver the ultimate handling and speed performance in recreational, offshore, and closed course race conditions. The new R&D Ultra Aquavein has been extensively offshore, race track, and 1 and 2 up recreational tested to guarantee reduced cavitation and maximum pump hook up in any condition. The R&D Ultra Aquavein will deliver quicker acceleration, higher top speed performance and a much smoother and more predictable ride over the O.E.M. intake grate in rough water conditions. Low speed and high-speed turns are a breeze with new found control.

Description	Part No.
R&D Ultra 250/260 Aquavein Scoop Grate	111-25000
R&D Ultra 300X Aquavein Intake Grate*	111-30000

* Speed-O Shim is included for the use of OEM (stock) Ride plate with 111-30000, which allow the ECU to adjust the throttle plate to a true full throttle position, allowing the Ultra 300x to gain 3-4 mph top speed.



R&D ULTRA 250/260/300 PUMP SHOE SEAL KIT

The R&D Pump Shoe Seal kit for the Ultra 250 is now available. The three piece Seal Kit stuffs up the unwanted cavities in the pump shoe and the oem intake grate that aid in producing cavitation. This kit allows

you to seal up the area between the intake grate and pump shoe, which will reduce cavitation and increase pump efficiency and performance.

Description	Part No.
R&D Ultra 250/260 Pump Shoe Seal Kit	161-25000
R&D Ultra 300X Seal Kit for OEM Intake Grate	161-30000
R&D Ultra 300X Seal Kit for R&D Aquavein Grate	161-30001



RIVA RACING ULTRA 250/260 TOP-LOADER INTAKE GRATE

RIVA's top-loader intake grate features a unique tapered wing design that eliminates prop spin and cavitation while

delivering enhanced acceleration and top-speed. Deep side rails improve stability and handling. Durable black race coating protects from corrosion.

- Reduces cavitation
- Improves Hook-up
- No loss in top speed
- IJSBA legal

Description	Part No.
RIVA Ultra 250/260 Top-Loader Intake Grate	RK22090



RIVA ULTRA 300X TUNABLE TOP-LOADER INTAKE GRATE

The RIVA fully tunable Top-Loader

Intake Grate for the Ultra 300X features an adjustable foil & removable rear inlet chip. Developed through a joint effort with TBM Racing, this grate provides riders with the ability to tune for specific riding style or water conditions. The center foil has three positions or can be removed entirely. In flat water conditions it can be raised to the highest

position increasing speed .5mph. Or be removed completely producing the same speed as the stock grate. The deeper center bars and removable rear inlet chip dramatically improve handling and hook up. The rear inlet chip can be removed or used with or without the center foil. Whether you're a closed course racer, offshore racer, or just a weekend warrior, the RIVA Tunable Top-Loader Intake Grate will enhance the hook up and handling of your Ultra 300X.

Key Features:

- Adjustable design allows rider to tune grate.
- Dramatic increase in hook up & handling.
- Improved top speed in rough water conditions.
- No top speed loss on smooth water.
- Race bred design provides excellent handling.
- Significantly reduces cavitation.

Description	Part No.
RIVA Ultra 300X Tunable Top-Loader Intake Grate	RK22100

KAWASAKI ULTRA 300X R&D STAGE 1 PARTS LIST

Stock Ultra 300 Avg. Speed 66-67 MPH @7,450 RPM
R&D Stage 1 Kit Avg. Speed 73.5-74.5 MPH @ 7,950-8000 RPM

*** PARTS ARE SOLD INDIVIDUALLY, NOT IN KIT FORM.**

Description	Part No.
R&D Ultra 300 Ride Plate Kit	121-30000
R&D Ultra 300 Aquavein Grate Kit	111-30000
R&D Ultra 300 Pump Shoe Seal Kit	161-30001
R&D Ultra 300 Anti-Cavitation Cone	161-25010
R&D Ultra 300 Sponson Kit	121-25001
R&D Ultra 300 Speed-Up Module	801-15300
R&D Ultra 300 Cool Air Filter Kit	215-25000
R&D Ultra 300 Waste Gate Block Off	611-26001
R&D Ultra 300 Performance Exhaust Plate	331-35300
R&D Ultra 300 Powershot Fuel Controller	801-25000
R&D Ultra 300 Deep Fuel Pickup	801-25100

KAWASAKI ULTRA 300X R&D PERFORMER PARTS LIST

Stock Ultra 300 Avg. Speed 66-67 MPH @7,450 RPM
R&D Performer Kit Avg. Speed 72 MPH @ 7,800 RPM

*** PARTS ARE SOLD INDIVIDUALLY, NOT IN KIT FORM.**

Description	Part No.
R&D Ultra 300 Ride Plate Kit	121-30000
R&D Ultra 300 Aquavein Grate Kit	111-30000
R&D Ultra 300 Pump Shoe Seal Kit	161-30001
R&D Ultra 300 Anti-Cavitation Cone	161-25010
R&D Ultra 300 Speed-Up Module	801-15300
R&D Ultra 300 Cool Air Filter Kit	215-25000
R&D Ultra 300 Performance Exhaust Plate	331-35300
R&D Ultra 300 Deep Fuel Pickup	801-25100



**RIVA RACING
ULTRA 250/260 PERFORMANCE
RIDE PLATE**

The RIVA Racing Ultra 250/260 Performance Ride Plate design allows craft to plane faster increasing acceleration & top-speed as well as improving handling in all types of water conditions.

Description	Part No.
RIVA Racing Ultra 250/260 Performance Ride Plate	RK21090



**KAWASAKI ULTRA 300X
RIVA STAGE 1 PARTS LIST**

PERFORMANCE DATA

Stock 66 MPH @7,500 RPM

Stage1 73 MPH @ 7,900 RPM

Note: All testing performed with 1/3 tank of fuel.

Stage 1 Performance Parts are sold individually.

Description	Quantity	Part No.
Performance Power Filter Kit	1	RK13100
Speed Control Override Module	1	RK11100
Pro-Series Water Box	1	RK16091-1
Top-Loader Intake Grate	1	RK22100
Performance Ride Plate	1	RK21100
Pro-Series Sponson Kit	1	RK26090



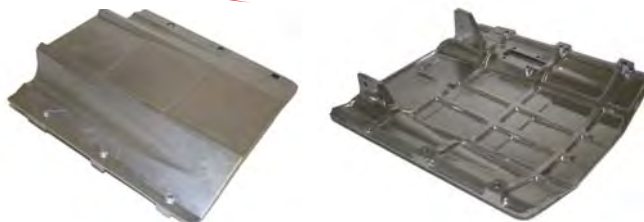
**RIVA ULTRA 300X
PERFORMANCE RIDE PLATE**

RIVA's new Ultra 300 ride plate was designed to limit bow rise allowing your craft to drive through chop and corner like it's on rails. The plate is entirely redesigned from our Ultra 250/260 plate with a strong emphasis on rough water hook up and handling. Includes billet block-off for use when the speedometer sender is removed.

Key Features:

- Improves Hook up & Handling
- Provides Quicker Planing
- Integrated Reverse Gate Brackets
- Powder Coated to Prevent Corrosion
- Reduces Porpoising
- IJSBA Race Legal
- Includes speedo sender block-off

Description	Part No.
RIVA Ultra 300X Performance Ride Plate	RK21100



**R&D ULTRA 250/260/300
HIGH PERFORMANCE RIDE PLATE**

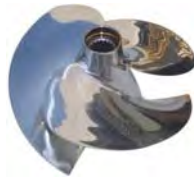
The R&D Kawasaki Ultra Ride Plate has been fashioned after our dominant and championship winning GP-1200R and Kawasaki 15-F ride plate designs with a few new tricks added. The Ultra ride plate is re-angled over stock along with the addition of the new R&D stepper concept to add top speed improvements.

- 2 plus MPH top speed improvement
- Unique industry first multi-step concept
- Improved straight line stability
- Significantly improved cornering
- Reduced chine walking on high speed sweepers
- Drives through chop with superior stability
- Retains reverse gate mounting and operation.

Description	Part No.
R&D Ultra 250/260 Cast Aluminum Ride Plate	121-25000
R&D Ultra 300 High Performance Ride Plate	121-30000

KAWASAKI 4 STROKE	INATKE SYSTEMS	ENGINE/ GASKETS	EXHAUST	DRIVE LINE HANDLING	ELECTRICAL	WATERLINE /BLIGE	STEERING & CONTROLS	BODY	ACCESSORIES SERVICE TOOLS /HARDWARE	CHEMICAL
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ULTRA 250/260/300 • IMPELLERS



KX CONCORD

PITCH	PART NUMBER
10/16	KX-CD-1016
15/23	KX-CD-1523
16/24	KX-CD-1624

KR CONCORD

PITCH	PART NUMBER
14/21	KR-CD-1421
15/22	KR-CD-1522

RECOMMENDED SOLAS IMPELLER

Model	Year	Engine cc	Pump Dia.	Series	Stock Engine	Limited Engine	Modified Engine
Ultra 300X/300LX	11-12	1498	160mm	CONCORD	KR-CD-14/21	KR-CD-14/21 or KR-CD-15/22	KR-CD-15/22
Ultra 260X/260LX	09-10	1498	160mm	CONCORD	KX-CD-15/23	KX-CD-15/23 or KX-CD-16/24	KX-CD-16/24
Ultra 250X	07-08	1498	155mm	CONCORD	KX-CD-15/23 or KX-CD-16/21	KX-CD-15/23 or KX-CD-16/24	KX-CD-16/24
Ultra LX	07-08	1498	155mm	CONCORD	KX-CD-10/16	KX-CD-10/16	-----
STX 15-F	04-12	1498	148mm	CONCORD	KG-CD-14/21	KG-CD-14/21	KG-CD-15/21
STX 12-F	04-08	1199	148mm	CONCORD	KG-CD-13/19	KG-CD-13/19	KG-CD-14/20



ULTRA 250/260 LX/X 155-75-20 SWIRL

PITCH	PART NUMBER
13/18	SK557520SW1318
13/19	SK557520SW1319
14/19	SK557520SW1419
14/20	SK557520SW1420

ULTRA 300 LX/X 160-83-20 SWIRL

PITCH	PART NUMBER
16/21	SK608320SW1621
16/22	SK608320SW1622
16/23	SK608320SW1623

RECOMMENDED SKAT-TRAK IMPELLER

Model	Year	Pump Dia.	Stock Engine	Limited Engine	Modified Engine
Ultra 300X	11-12	160mm	SK608320SW1621	SK608320SW1622	SK608320SW1623
Ultra 300LX	11-12	160mm	SK608320SW1621	SK608320SW1622	SK608320SW1623
Ultra 260X	09-10	155mm	SK557520SW1419	Call for application	Call for application
Ultra 260LX	09-10	155mm	SK557520SW1419	Call for application	Call for application
Ultra 250X	07-08	155mm	SK557520SW1318	SK557520SW1318 or SK557520SW1319	SK557520SW1319 or SK557520SW1420
Ultra LX	07-08	155mm	SK557520SW1016	Call for application	Call for application
STX 12-F	04-08	148mm	*SK1100SW1319 or SK1100SW1319R**	SK1100SW1420	Call for application
STX 15-F	04-12	148mm	*SK1100SW1319 or SK1100SW1319R**	Call for application	Call for application



SKAT-TRAK TWIN IMPELLERS ULTRA 250/260/300

ULTRA 250X/260X

Engine Mods	Pitch	Part No.	Engine Mods	Pitch	Part No.
Main Drive Stock	12/18	SK557520SWM1218	Inducer Stock	12/17	SK440ID1217
Main Drive Limited	12/20	SK557520SWM1220	Inducer Limited	12/17	SK440ID1217
Main Drive Supermod	13/23	SK557520SWM1323	Inducer Supermod	14/18	SK440ID1418

ULTRA 300X

Engine Mods	Pitch	Part No.	Engine Mods	Pitch	Part No.
Main Drive Stock	16/21	SK608320SWM1621	Inducer Stock	13/18	SK440ID1318
Main Drive Limited	16/22	SK608320SWM1622	Inducer Limited	14/19	SK440ID1419
Main Drive Supermod	16/23	SK608320SWM1623	Inducer Supermod	15/20	SK440ID1520



R&D ULTRA 250/260/300 1 DEGREE NOZZLE WEDGE KIT

The R&D 1 Degree Reduction Nozzle Wedge Kit for the Ultra 250/260/300 will add quicker acceleration and top speed performance as well as allow the bow to ride slightly higher which will significantly reduce annoying bow spray promoting a much

dryer ride. Extensive testing has led our development team to wedge the reduction nozzle up 1 full degree which will inexpensively give better handling everywhere and provide a boost of up to 1 mph in top speed performance. The billet aluminum CNC machined 1 degree reduction nozzle wedge kit was specifically designed to work without compromising or removing the O.E.M. reverse gate. The R&D Pump Wedge Kit comes complete with all the necessary hardware and instructions for easy installation.

Description	Part No.
R&D Ultra 250/260 One Degree Nozzle Wedge Kit	141-25001
R&D Ultra 300 One Degree Nozzle Wedge Kit	141-30000



R&D ULTRA 250/260/300 DRIVESHAFT SHIM KIT

The R&D driveshaft shims install into the prop snout and removes the unwanted play or float the driveshaft has in the prop/pump assembly. Properly shimming the driveshaft will keep the driveshaft couplers fully engaged eliminating premature rubber dampener wear and failure.

Description	Part No.
R&D Ultra 250/260/300 Driveshaft Shim Kit	161-00810

KAWASAKI ULTRA 250/260X RIVA STAGE 1 PARTS LIST

ULTRA 250X (2008)

PERFORMANCE DATA

Stock 65 MPH @ 7,700 RPM

Stage 1 70 MPH @ 7,850 RPM

ULTRA 260X (2009-10)

PERFORMANCE DATA

Stock 67 MPH @ 7,860 RPM

Stage 1 71 MPH @ 7,950 RPM

Note: All testing performed with 1/3 tank of fuel.

Stage 1 Performance Parts are sold individually.

Description	Quantity	Part No.
Performance Power Filter Kit	1	RS13090
Pro-Series Water Box	1	RK16091-1
Free Flow Exhaust Kit	1	RK16090-0
Top-Loader Intake Grate	1	RK22090
Performance Ride Plate	1	RK21090
Pro-Series Sponson Kit	1	RK26090



R&D ULTRA 250/260/300 ANTI-CAVITATION PUMP CONE KIT

The R&D Anti-Cavitation Pump Cone Kit was developed to reduce overall internal pump cavitation within the Ultra offset reduction/compression nozzle design. The O.E.M. Reduction/Compression nozzle is offset 5 degrees, while the pump cone/bearing cap

remains straight which causes uneven pressures within the pump and reduction nozzle. The R&D Anti-Cavitation Pump Cone is offset 5 degrees and reshaped to match the O.E.M. reduction nozzle offset promoting even pressures, which will substantially reduce cavitation, increase pump hook up, boost acceleration, and increase top speed performance.

Description	Part No.
R&D Ultra 250/260/300 Anti-Cavitation Pump Cone Kit	161-25010



WET WOLF ADJUST-A-THRUST

Kawasaki STXR, STX12F, Ultra 250/260 and Ultra 300 pumps. Comes with shorter impeller shaft and bearing already installed into the body. Bearing changes in the tail cone are made easier due to the fact that the bearing is located at the bottom of the unit, instead of in a deep pocket like the stock tailcone. Since we were redesigning the units to upgrade to the new model of AAT, we took the liberty of putting in a larger bearing, and redid the shaft to accommodate it. Expect much more longevity from your tailcone bearing!

Description	Part No.
1100 ZXI/STXR/STX12F/STX15F (04-06)	KAW-1
Ultra 250 (07-08), Ultra 260 (09-10), Ultra 300 (11-12), STX15F (07-12)	KAW-4

*This Kit does not contain Bearings and Impeller Shaft

KAWASAKI 4 STROKE	NAI/KE SYSTEMS	ENGINE/ GASKETS	EXHAUST	DRIVE LINE HANDLING	ELECTRICAL	WATERLINE /BILGE	STEERING & CONTROLS	BODY	ACCESSORIES	SERVICE TOOLS /HARDWARE	CHEMICAL
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JETTRIM ULTRA 250/260/300 CUSTOM ORDERED SEAT COVERS

Kawasaki	Part No.
Jettrim Ultra 250/260/300 Spike Designed Seat Cover	KU250X101
Jettrim Ultra 250/260/300 Retro Designed Seat Cover	KU250X104

The upholstery outline for your custom designed seat cover is available in the Hot Products Price List.

HOT PRODUCTS RECOMMENDED KAWASAKI ULTRA 250/260/300 JETTRIM SEAT COVERS



KU250X101-A
Top: Medium Slip Black
Front Side: Smooth Grain White
Tail Front & Spike Rear:
Smooth Grain Worx Green



KU250X101-B
Top: Medium Slip Black
Front Side: Smooth Grain White
Tail Front & Spike Rear:
Smooth Grain Red



KU250X104-A
Top & Rear Top: Medium Slip Black
Front Collar: Smooth Grain Worx Green
Center Band and Rear: Smooth Worx Green
Side: Carbon Black Large Grain
Stitch: Green Thread on Top



KU250X104-B
Front & Rear Top: Non Slip Black Suede
Front Collar: Smooth Grain Red
Center Band & Rear: Smooth Grain Red
Side: Carbon Black Large
Stitch: Red Thread on Top



JETTRIBE PREMIUM PWC COVERS

Description	Part No.
Ultra 250X/LX (07-10), Ultra 260X/LX (09-10), Ultra 260LX , "Cruiser Seat", 300X/LX (11-12)	KWS05018



HYDRO-TURF PREMIER CUSTOM ORDER SEAT COVER



AZSEW62

HYDRO-TURF SEAT COVER ULTRA 250/260/300X

HT Moto Custom PWC seat covers for Kawasaki Ultra provide the best in looks and performance. A 3/8" layer of foam is added to increase comfort and durability. Check out the 3-D stitch detail. You choose the material and color for each panel on the seat. You can even choose the thread color. Each seat cover is custom made to order. (Shown in Black Gripper, Silver Carbon Fiber and Black Carbon Fiber with White stitching.)

Description	Part No.
HT Moto Ultra 250/260/300X	AZSEW62



SEW62

HYDRO-TURF SEAT COVER ULTRA 250/260/300X

Description	Part No.
Hydro-Turf Ultra 250/260/300X	SEW62



Side Mat with Lifter



Ultra 250X/LX • Black/Black

AP DESIGNS SURE GRIP MAT SET & SIDE LIFTER

The OEM mat does not offer the durability and traction for racing. AP Designs has developed their mat kits to be a perfect fit and replacement to the OEM mats featuring superior traction and durability.

Description	Part No.
AP Designs Ultra 250X/LX Side Mat w/Lifter	KAU250SM-BLK/BLK
AP Designs Ultra 250X/LX Mat Kit	KAU250MT-BLK/BLK



Inside View

COOL AIR INDUCTION



Inside View



Top View

MACC RACING ULTRA 250/260/300 RACING CARBON FIBER REAR SEAT

Macc Racing has developed a Carbon Racing seat for the Ultra 250. The rear seat is about 15lbs lighter than stock and features a cool air induction intake while keeping water out of the engine compartment.

Description	Part No.
Macc Racing Ultra 250/260/300 Carbon Racing Rear Seat	MR-ULTRASEAT

**Note: The Macc Racing Carbon Racing Rear seat is intended for a performance advantage and is not intended to be used as a seat for a passenger.*



RIVA RACING ULTRA 250/260/300 BLOCK-OFF KIT

Lightweight carbon coated epoxy plates cover openings left in hood when mirrors are removed for competition. Easy installation requires no special tools. Reverse Lever Block-off plate sold separately. Fits all Ultra 250/260/300 models.

Description	Part No.
Ultra 250/260/300 Mirror Blockoff Kit	RK5-U250X-MB
Ultra 250/260/300 Reverse Lever Blockoff Kit	RK5-U250X-RLB



VERSIPLUG DRAIN SYSTEM

Versiplug is a self-bailing drain plug system produced using aircraft grade aluminum, water resistant plastic and stainless steel. Installation is simple, quick and easy. The kit will completely drain four PWC without you having to do anything.

Description	Color	Part No.
Versiplug Drain System	Silver	PD1300
Versiplug Drain System	Black	PD1301



BILLET QUICK DRAIN

Mounts to the transom of your Kawasaki Personal Watercraft with billet aluminum mounting plate.

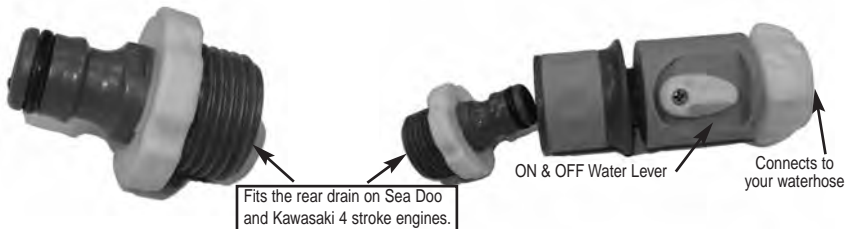
Description	Part No.
Billet Drain System	57-4065



KAWASAKI 4-STROKE FLUSH KIT

Easy way to flush your new Kawasaki jet ski. Just screw on the fitting and leave it. Attach a quick snap fitting to a garden hose and you are ready to flush.

Description	Part No.
Flush Kit	A2628



FLUSH KIT ADAPTER

Flush Kit Adapter for adapting overseas special size hose to connect to the flush kit. This adapter is a direct to fit to the rear drain line on Sea Doo and Kawasaki 4 stroke watercraft.

Description	Part No.
Flush Kit Adapter	SC-2905

SNAP CONNECT & FLOW CONTROL

This flush kit includes adapter SC-2905 listed to the left and also includes a quick disconnect that features a on/off water valve to make flushing the watercraft a simple and easy process.

Description	Part No.
Snap Connect and Flow Control	SC-2900

KAWASAKI 4 STROKE	NAIPE SYSTEMS	ENGINE/ GASKETS	EXHAUST	DRIVE LINE HANDLING	ELECTRICAL	WATERLINE /BILGE	STEERING & CONTROLS	BODY	ACCESSORIES SERVICE TOOLS /HARDWARE	CHEMICAL
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